

Instructions for fitting WASK Saddle Mounted Punch Tees

1. The WASK Saddle Mounted Punch Tee is designed to be mounted on a steel pipe. The pipe should be clean and free from grease and loose or flaking material.
2. Using the 6mm a/f hexagonal Allen key provided with the Punch Tee Operating Wrench, remove the two socket head cap screws, the lower clamp half and the rubber gasket.
3. Fit to the steel pipe in the desired position with the rubber gasket in the groove inside the top clamp half immediately beneath the stem of the tee. Fit the lower clamp half and evenly tighten the two socket head cap screws.
4. Your employer may require you to connect the service lateral and carry out tests for leak tightness before proceeding further. If the Tee has a Crimp outlet, instructions for crimping are included within the Tee packing.
5. Remove the top cap and, with the Punch Tee Operating Wrench (WASK part number BH0016), rotate the internal punch until it reaches a distinct stop. If this is not done, the coupon may be lost inside the pipe.
6. If the service lateral is ready for commissioning, continue to unscrew the punch until its upper surface is flush with the rim of the tee body. Replace the top cap and tighten.



For further information on WASK products and services contact our Sales Department detailed below.



Assessed to
BS EN ISO 9002
FM210

CRANE

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