

# WATER EQUIPMENT AQUASTOP® · HYDRANT WIZARD®



## FROM MAINS TO METER

CRANE BUILDING SERVICES & UTILITIES

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### **GENERAL & PRODUCT INFORMATION**



#### INTRODUCTION

Wask is a leading supplier of specialist fittings and equipment to the Gas and Water industries and has been serving the Utilities' market for over 120 years. The Company's products are used in many countries throughout the world. WASK is a business name of Crane Ltd.

WASK has earned a reputation for supplying technically innovative and high-quality products and has an on-going commitment to product development. The Company is continually upgrading its product portfolio by offering new designs to meet the varying and challenging needs of each market. Development collaboration with leading international utility companies has led to cost effective designs for some particularly demanding applications.

This catalogue contains product application and other information on two such products: Aquastop and Hydrant Wizard.

#### DESCRIPTION

The constant need to reduce costs and the increasingly stringent legislation regarding customer service and the conduct of street works has exposed a demand for high performance water pipeline maintenance equipment. Among the equipment offered in this catalogue are the WASK Aquastop water main stopping system and the Hydrant Wizard to facilitate the maintenance and replacement of fire hydrants. Both these products use Hydra-bags developed by Sarco Stopper Limited.

#### QUALITY ASSURANCE

WASK operates a Quality Assurance system which is certified to comply with BS EN 9001:2000. On-site engineering and test facilities enable to Company to monitor quality at all stages of production while the use of Pro-Eng and CNC systems in the manufacture of the Company's products ensure consistently high standards of product quality.

#### ADDITIONAL INFORMATION

For further details of these products or any products in the WASK range, please contact the Sales Office.

#### TRAINING

WASK recommends that operators are fully trained before being permitted to use this equipment. WASK and its distributors are able to offer such training.

#### SPARES & SERVICES

WASK strongly recommends that only genuine WASK spares are used on Aquastop and Hydrant Wizard. WASK authorised distributors stock a full range of spares and can offer a refurbishment service. For further details contact WASK Sales Office.

#### **HEALTH & SAFETY**

WASK complies fully with the COSHH Regulations 1988 for the supply of products to its customers. The materials used in the construction of these products are safe when handled and used for the purposes for which they were designed. The products must not be modified, heated (except during the course of welding where specifically designed for that purpose) nor exposed to corrosive or other aggressive chemicals or agents.

THESE PRODUCTS MUST BE USED STRICTLY IN ACCORDANCE WITH WASK INSTRUCTIONS AND YOUR EMPLOYER'S WORKING PROCEDURES.

#### NOTE

Descriptions and illustrations in this publication are for general guidance only. No responsibility can be accepted for errors, omissions or incorrect assumptions. Please refer to the product itself if more detailed information is required. Owing to its continuing programme of product development, WASK reserves the right to amend any published information and to modify any product without notice.

#### OTHER PRODUCTS

WASK supplies a wide range of fittings and equipment for gas and water distribution including the PECAT range of mains fittings for MDPE and HDPE pipe; Crimp and Flexgrip fittings for gas and water service pipe. Equipment for the gas industry includes the Teeset drilling, tapping and ferrule insertion machine; the Bagpipe gas bagging-off system, By-Pass and Purge/ By-pass equipment.

Trademarks: WASK, Aquastop, Hydrant Wizard, PECAT, Teeset and Flexgrip are registered trade marks of Crane Limited. Hydra-bag is a trade mark of Sarco Stopper Limited.

## AQUASTOP COMPONENT MAP



03



WASK WATER EQUIPMENT 04

### AQUASTOP

Line-stopping a water main enables a comparatively short section of the main to be isolated for maintenance or repair thus minimising the disruption to customers' supplies.

Inflatable line-stopping systems similar to those used in the gas industry were not suitable for use on water mains. Until the development of the WASK Aquastop system, only 'paddle' or 'plug' stopping systems could accommodate the higher pressures and the greater density of water in a distribution main.

Previous systems generally required the main to be fitted with a size off size, full-encirclement tee to reinforce the pipe weakened by drilling the large opening required to receive the stopper. The tee also retained the completion plug which closed the access hole once the operation was complete.

With the development of higher pressure stopping bags, WASK Aquastop equipment is able to line-stop Cast and Ductile Iron (including mortar lined), PE and PVC water pipes up to 8" (200mm) diameter and 8 bar pressure. The use of inflatable Hydra- bags, made by Sarco Stopper Ltd, enables the access hole in the pipe to be comparatively small: approximately 2" diameter, which can be closed by means of a screwed plug retained in the tapped boss of a Viking Johnson EasiStop collar.

The bags are inflated with water to avoid turbulence damage while they are being inflated. Pressure to inflate the bag is derived from the main itself; no separate power source is required. The specially designed and patented pressurisation unit always maintains the bag pressure at a constant differential over that in the main, thus ensuring that under- or over-inflation of the bag cannot occur even with rapidly and widely fluctuating mains pressures.

Sterilisation is straight forward and should be carried out each time the equipment is used. The water to inflate the bags is kept separate from that in the main and should be renewed for each operation. Disinfected water should always be used to prevent contamination of the main should a bag become damaged during the stopping operation.

The system also incorporates a by-pass which, although not capable of delivering the main's full capacity, enables adequate supplies to be maintained during periods of low demand.

The bag insertion equipment is pressure balanced without the need for long leadscrews or an hydraulic pump.

The standard equipment comprises two bag insertion units, each with its own pressurisation unit, together with all necessary hoses, standpipes, valves and couplers. Consumables, not supplied with the kit, include the cutters, the stopping bags and VJ EasiStops. The bags, which are designed for single use, are supplied in sealed packs.

The equipment can be transported in a small van. A double stop-off, for example on each side of a fracture, can be deployed within half an hour of the main being exposed.



## DETAILS OF EQUIPMENT

Aquastop is supplied ready to be used on a range of pipe materials from 3" to 8" nominal diameter. The standard equipment comprises the following main components:

- 4 off Mini-Drill Base Units capable of fitting to the bossed outlet of a Viking Johnson EasiStop Saddle.
- 2 off Aquastop Heads complete with 3", 4" 6" and 8" Nose Assemblies.
- 1 off Mini Drilling canopy and spindle.
- 1 off Set of Aquastop 2" Standpipes, 20m Bypass, Recharge & Vent hoses.
- 2 off Aquastop Bag Pressurisation Units and Connecting hoses.
- 1 off Plug Installation Kit.

## CONSUMABLE MATERIALS, AVAILABLE SEPARATELY

**Cast Iron, Ductile Iron, Steel and PVC:** A Viking Johnson EasiStop is used to attach the Aquastop equipment to the main.

#### PE:

Frialen SPA/TL electro fusion Saddle for 110mm through 250mm PE pipe. The boss of both types of saddle has an external thread to receive the Mini-Drill base unit and an internal thread to receive a completion plug. The completion plug is supplied with the saddle.

Aquastop can be used in a number of configurations depending on the type of flow-stopping operation required. The type and quantity of pipe entries and the appropriate closure fittings are as follows:

Cast Iron, Ductile Iron, Steel and PVC: Single flow-stop:

- 1 off EasiTap and 1 off service
- ferrule required.
- Double flow-stop with by-pass: 4 off EasiTaps required.

#### PE:

Single flow-stop:

- 1 off Frialen saddle and 1 off Frialen tapping tee required.
- Double flow-stop with by-pass:
- 4 off Frialen saddles required.

When the flow-stopping operation is complete, the pipe is sealed by fitting the completion plug, supplied with the saddle, into the saddle boss and fitting the cover cap.

#### RANGE AND USE OF EQUIPMENT

Aquastop may be operated at a maximum pressure of 8 barg and flow rates up to 10 litres/sec.

The size of the nose assembly must be selected to suit the pipe size and type as follows:

#### 3" nominal mains:

Range 71.6mm to 88.0mm inside diameter.

- BS4772 Class K9 & K12 Ductile Iron
- BS78 Class AB & CD Cast Iron
- BS1211 Class B, C & D Cast Iron
- BS3505 Class C, D & E uPVC
  WIS 4-31-06 8 Bar & 12.5 bar
- metric uPVC



- WIS 4-31-08 12 bar & 16 bar metric & imperial MOPVC
- WIS 4-32-03 110mm SDR11, 90mm SDR17 & 90mm SDR11 PE

#### 4" nominal mains:

Range 96.2mm to 109.0mm inside diameter.

- BS4772 Class K9 & K12 Ductile Iron
- BS78 Class AB & CD Cast Iron
- BS1211 Class B, C & D Cast Iron
- BS3505 Class C, D & E uPVC
- WIS 4-31-06 8 Bar & 12.5 bar metric uPVC
- WIS 4-31-08 12 bar & 16 bar metric & imperial MOPVC
- WIS 4-32-03 110mm SDR17, 125mm SDR17 & 125mm SDR11 PE

#### 6" nominal mains:

Range 143.6mm to 160.5mm inside diameter.

- BS4772 Class K9 & K12 Ductile Iron
- BS78 Class AB & CD Cast Iron
- BS1211 Class B, C & D Cast Iron
- BS3505 Class C, D & E uPVC
- WIS 4-31-06 8 Bar & 12.5 bar metric uPVC
- WIS 4-31-08 12 bar & 16 bar metric & imperial MOPVC
- WIS 4-32-03 200mm SDR11, 180mm SDR17 & 180mm SDR11 PE



## DETAILS OF EQUIPMENT

#### 8" nominal mains:

Range 195.6.xmm to 213.9mm inside diameter.

- BS4772 Class K9 & K12 Ductile Iron
- BS78 Class AB & CD Cast Iron
- BS1211 Class B, C & D Cast Iron
- BS3505 Class C, D & E uPVC
- WIS 4-31-06 8 Bar & 12.5 bar metric uPVC
- WIS 4-31-08 12 bar & 16 bar metric & imperial MOPVC
- WIS 4-32-03 250mm SDR11 PE

Nose assemblies and EasiTap saddles are available for 5", 7" and 9" bore mains at extra cost.

When removing a section of main between double stop-offs, adequate restraint must be applied to the pipe ends, either by suitable ground anchors or, when working in a single excavation, by fitting the Aquastop bracing frame, available as an accessory to the main kit.

#### Materials of construction:

All parts in contact with water are made from corrosion resistant materials selected for their high strength and low weight to allow easy handling and a long service life.

Mini-Drill bases, drilling canopy, Aquastop canopy and pressurisation unit: Aluminium alloy to BS1490:1986 grade LM25 & BS 1474:1987 grade 6082-T6

Mini-Drill spindles and valve plate, Aquastop bag tube and noses, all fasteners and accessories: Stainless steel to BS970:1996 grades 304S11 and 431S29.

Aquastop bushes, bearings and actuators: brass to BS2872:1989 grades CA104 and CZ121.

All rubber seals are to EPDM to BS EN 681:2000.

#### FEATURES & BENEFITS

- IWEX Product Innovation Award winner
- Lightweight and compact in comparison to alternative equipment, resulting in
  ease and speed of handling and ability to work in spaces with restricted access
  including vertical pipework.
- Small diameter access holes result in reduced costs of consumables, cutters as well as closure fittings and allows quicker installation than conventional methods.
- The ability to localise a repair ensures minimum disruption to customers. The distance between isolation valves may be long and the number of customers deprived of water can be considerable.
- Automatic, pressure balanced headwork means that the effort required to launch and inflate the bags remains low even with increasing or fluctuating pressures, allowing the operator to concentrate on the repair or maintenance work.
- Use of bypass allows minimum or no interruption to supply across stop off on single fed mains.
- Bags are inflated utilising the water pressure from the main. No additional power source is required for operation of the unit. The danger of over or under inflating the bags is eliminated.
- Equipment is easily sterilised before each use and is made from non-corroding materials. Single-use Hydra-bags are sterilised at the factory minimise the risk of contamination.
- Design is based on proven products and technology. WASK have been supplying gas flow stopping equipment throughout the world for many years.



AC0264	AQUASTOP KIT		
PART NO	DESCRIPTION	UNIT QTY	
AC0173	Cutter Carrier	1	
EA0193	Delivery Hose, Red	2	
EA0194	Bag Charger	2	
EA0197	Vent Adapter	1	
EA0200	Aquastop Head	2	
EA0210	Delivery Hose, Blue	2	
EA0214	Lashing	2	
EA0225	Drill Spindle	1	
EA0226	Drilling Head	1	
EA0231	Mains Preparation Tool	1	
EA0232	Drill Kit Box	1	
EA0233	Aquastop Head Box	1	
EA0235	Bag Charger Box	2	
EA0253	8" Nose	2	
EA0254	2" Standpipe, Type A	1	
EA0282	Aquastop Base Unit	4	
EA0283	3" Nose	2	
EA0284	4" Nose	2	
EA0285	6" Nose	2	
EA0286	2" Standpipe, Type B	1	
EA0287	Gauge	2	
EA0288	Standpipe Box	1	
EA0289	Brace Bar	2	
EA0292	Plug Lifter	1	
GJ0011	Large Spanner	1	
GJ0042	Valve Plate Spanner	2	
JC0210	Ejector Drift	1	
JC0408	5 A/F Hex Key	1	
JC0526	Pin Wrench 68.75 diameter	1	
JC0527	16 A/F Spanner	1	
JC0528	12 A/F Ratchet Spanner	1	
JC0578	1" Recharge Hose 2m long	1	
JC0579	1" Discharge Hose 5m long	1	
JC0584	1" Dust Plug	2	
JC0627	19 A/F Ratchet Ring Spanner	1	
JC0633	19 Sq. Ratchet Spanner	1	
JC0634	24 A/F Hex Socket	1	
JC0635	<sup>1</sup> /2" Ratchet Handle	1	
JC0749	2" By-pass Hose 20m long	1	
JC0750	2" Dust Cap	2	

WASK - AQUASTOP APPLICATION RANGE - AC0264

								PIPE	NTERNAL L	<b>JIAME I ER</b>	PIPE INTERNAL DIAMETERS - UK SPECIFICATIONS.	CIFICATION	NS.						
_	3S4772 - D	BS4772 - Ductile Iron	BS78 - Cast Iron	ast Iron	BS1	1211 - Cast Iron		Steel	BS	BS3505 - uPVC	Q	WIS 4-31-4	06 - uPVC	WIS 4-31-06 - uPVC WIS 4-31-08 - MOPVC	- MOPVC	BS55	BS5556 - PE	WIS 4-32-03 - PE	-03 - PE
	Class K9	Class K9 Class K12 Class AB Class CD Class B	Class AB	Class CD	Class B	Class C	Class D	Sch 40	Class C	Class C Class D	Class E	8 Bar	12.5 Bar	12.5 Bar 12/12.5 Bar	16 Bar	SDR 11	SDR 17	SDR 11 10 bar	SDR 17 6 bar
NOM SIZE																			
3"(80mm)	86	84	76.2	75.2	80.8	80.8	80.3	72.5	80.5	78.1	75.7								
90mm PE/PVC												83.4	80.0			71.6	77.6	71.6	
4"(100mm)	105.8	103.6	102.1	98.6	106.7	106.2	104.1	102.3	103.7	100.5	97.5			108.1	106.1				
110mm PE/PVC												102.0	97.8	104.0	102.4	88.0	96.2		
125mm PE																9.66	108.2	9.66	109.0
5			129	123.4	134.1	132.6	130	128.2	127.4	123.4	119.8								
160mm PE/PVC												148.8	151.3	151.4	149.0	127.4	138.6		
180mm PE																143.6	157.2	143.6	157.2
6"(150mm)	157.4	154.4	155.4	148.3	160.5	158.5	155.4	154.1	153.0	148.2	143.8			159.0	156.2				
4			181.9	173.7	187.5	184.4	181.4												
200mm PE/PVC												185.8	178.4	189.2	186.2	159.6	173.6		
	209.2	205.2	208.3	199.1	213.9	210.3	207.3	202.7	201.2	195.6	190.6			207.2	203.4				
225mm PE																179.4	196.4		
ъ			243.8	233.7	240.3	236.2	232.7												
250mm PE		-										232.6	223.6	236.4	241.4	199.4	218.2	199.6	218.4
							SADDLE M	OUNTING.	SADDLE MOUNTING - VJ EasiStop	do						E-FUSION S	E-FUSION SADDLE MOUNTING - Frialen SPA/TL	NTING - Fria	en SPA/T
NOM SIZE	Pipe Internal	ternal		NOCE KIT	BAG	ш	asiStop SA	EasiStop SADDLE SIZES	s	E-FUSIC	E-FUSION SADDLE SIZES	SIZES							
		The second secon	Contraction of the second second	NU3E NI							ALL DOT NOT THE OWNER OF THE OWNER OWNER OF THE OWNER OWNE								

NOM SIZE	Pipe I	Pipe Internal		TIN LOON	BAG	Ш	EasiStop SADDLE SIZES	DDLE SIZE	S	E-FUSIC	-FUSION SADDLE SIZES	SIZES
QUASTOP	<b>WIN Ø</b>	MAX Ø	RANGE	NUSE NI	Doct No.	CITE	PIP	PIPE Ø	Doct Ma	CITE		Dad No.
NOSE				Part No.	Lait NO.	31710	MIN	MAX	Lait NO.	SIZE		Lait NO.
3"	71.6	88.0	16.4	Std	AC0277	3"	92.3	103.0	AB0045	90mm	3"/90	AC0223
4"	96.2	109.0	12.8	Std	AC0278	4"	115.0	125.6	AB0046		110/4"/125	AC0224
<b>ئ</b>	119.8	138.6	18.8	AC0241	TBA	5	TBA	TBA	TBA	88-130mm		
6"	143.6	160.5	16.9	Std	AC0279	9	166.0	181.2	AB0047	160-	160/6"/18	AC0225
7"	173.6	190.6	17.0	AC0259	TBA	7"	TBA	TBA	TBA	220mm	0/200/8"	
-8	195.6	213.9	18.3	Std	AC0280	8" 200mm	232.2 216.5	243.5 226.0	AB0048 AB0049	225mm	225	TBA
"6	218.2	236.4	18.2	AC0260	TBA	-6	TBA	TBA	TBA	250mm	250	TRA



## AQUASTOP EXCAVATION LAYOUT



EasyTap saddles, made by Viking Johnson, have been developed as the most efficientmethod of preparing a water main to receive the WASK Aquastop stopping system.

The saddle is easy to fit and is designed to remain permanently on the pipe. The mechanical strength and sealing ability of the EasiTap saddle is beneficial on a corroded main.

### FUNCTION

The function of the EasiTap saddle is to:

- Provide an water-tight attachment on which the Aquastop equipment can be safely and quickly mounted;
- Support the Aquastop equipment during use without causing undue stress on the main;
- Receive the completion plug and completion cap to close the aperture so that the Aquastop equipment can be removed after completion of the stopping operation;
- Provide mechanical support for the main around the entry point;
- Provide a re-usable entry point.

#### SPECIFICATION

- Internal and external thread on boss.
- Bolt torque/Spanner details: M16,
- 95 to 110 Nm, 24mm A/F
- Material Specifications:
   Housing: Ductile Iron to BS EN 1563:1997 Symbol EN-GJS-450-10.
  - Bridging Plate: Stainless Steel to B\$1449 part 2:1983 Grade 304\$15.
  - Gasket: Grade E, 60 IRHD EPDM to BS2494:1990/W+D.
  - Bolts: Steel to BS EN ISO 898-1:1999, Property Class 4.8.
  - Nuts: Steel to BS4190:2001, Grade 4
  - Washers: Stainless Steel to BS1449
  - Part 2: 1983 Grade 304S15
- Coating:
  - Housing: Rilsan Nylon 11 to WIS 4-52-01 (Part 1)
  - Bolts & Nuts: Sheraplex to WIS 4-52-03
- Approvals:
  - All water contact materials are WRAS approved for use with potable water.
  - Full product is WRAS approved for use with potable water.



SIZES				
PART NO.	NOMINAL DIAMETER	DIAMETER RANGE	BOLTS: NO., DIAMETER, LENGTH	WEIGHT (KG)
AB0045	3"	92.3 to 103.0	4 off M16 x 95mm	5.0
AB0046	4"	115.0 to 125.6	4 off M16 x 95mm	6.0
	5"			
AB0047	6"	116.0 to 181.2	4 off M16 x 95mm	8.3
	7"			
AB0049	200mm	216.5 to 226.0	4 off M16 x 95mm	10.0
AB0048	8"	232.2 to 243.5	4 off M16 x 95mm	10.8
	9"			

EasiTap saddles are not recommended for use on PE pipe (for which Frialen saddles are available) or on Asbestos Cement pipe.

## HYDRANT WIZARD® IS A DERIVATIVE OF AQUASTOP® AND HAS BEEN DESIGNED TO ENABLE DEFECTIVE FIRE HYDRANTS TO BE EXCHANGED

Fire hydrants are usually situated in the road surface and it is usually more cost effective to replace them than to attempt an in situ repair. Previous practice involved shutting down the main either by closing valves or using traditional line-stopping techniques. However, valves could often be some distance away so that supplies to customers would be interrupted. Both methods of shutting down and restoring the supply could disturb sediment in the main leading to complaints regarding water quality.

In the WASK Hydrant Wizard® system the flow of water in the main is not affected. A simple plate valve is fitted to the 'leg' between the hydrant and the main through which a small hole is drilled underpressure. A small stopping bag is inserted and inflated. Inflation is controlled by means of an Aquastop style pressurisation unit but, whereas the pressure for Aquastop® is taken from a separate tapping in the main, the bag inflation pressure for the hydrant stop equipment is taken through the bag entry hole.

When the bag is fully inflated, the defective hydrant can be replaced. The supply to the new hydrant is restored by deflating and removing the bag. The access hole can then be plugged. At no time is the flow in the main affected.

The operating pressure is up to 8 Bar and either 3" or 4" nominal diameter hydrant leg can be stopped.





#### BENEFITS OF USING HYDRANT WIZARD®

- Only the hydrant is isolated; the flow in the main is not interrupted.
- Supplies to customers and water quality are unaffected throughout the operation. Sediment in the main is not disturbed and flow is uninterrupted.
- Excavation is restricted to the area around the hydrant minimising the cost of labour and materials.
- The small diameter access hole does not compromise the integrity of the pipe. The only consumable is a small plate valve which remains on the hydrant leg.
- The equipment is compact and lightweight and can be used in confined areas.
- No independent power source is required.

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PART NO	DESCRIPTION	
AC0170	Air Pump	1
EA0193	Red Hose	1
EA0197	Bag Vent	1
EA0210	Blue Hose	1
EA0276	Bag Charger	1
EA0327	Drill Head	1
EA0287	Gauge	1
EA0298	Prep Tool	1
EA0299	Test Head	1
EA0354	Contents Box	1
EA0355	Bag Head	1
EA0343	Bag Gauge	1
JC0408	5 A/F Hex Wrench	1
JC0266	4 A/F Hex Wrench	1
JC0847	19 A/F SQ Ratchet	1
JC0635	<sup>1</sup> /2" Drive	1
JC0790	19 A/F Open	1
JC0791	19 A/F Hex Socket	1
JC0808	Spatula	1
JC0528	12A/F Hex Ratchet	1



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To visit our Video Library go to: www.youtube.com/user/CraneBSU



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bsi.	ISO 9001 <sub>Quality</sub> Management	ISO 14001 Environmental Management
	FM 00311	EMS 553775

• Designed and manufactured under quality management systems in accordance with BS EN ISO 9001.

Every effort has been made to ensure that the information contained in this publication is accurate at the time of publishing. Crane Ltd assumes no responsibility or liability for typographical errors or omissions or for any misinterpretation of the information within the publication and reserves the right to change without notice.

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